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Clean Version of Pending Claims

METHOD FOR MANUFACTURING BETULINIC ACID

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1. (ONCE AMENDED)

A process for preparing a compound of formula III

comprising:

(1) acylating a compound of formula I

to provide a corresponding compound of formula II

$$R_1$$
 R_2 R_2

wherein R_1 and R_2 are each independently (C_1-C_{10}) alkyl, (C_2-C_{10}) alkenyl, (C_2-C_{10}) alkynyl, or (C_6-C_{10}) aryl, wherein any alkyl, alkenyl, alkynyl, or aryl of R_1 and R_2 can be optionally substituted with one or more halo, nitro, cyano, trifluoromethyl, hydroxy, SR or NRR, wherein each R is independently H or (C_1-C_{10}) alkyl; and

- (2) alcoholyzing a compound of formula II to provide a corresponding compound of formula III.
- 2. The process of claim 1 wherein the acylating comprises heating to reflux in acetic acid and acetic anhydride for about 2 hours to about 5 hours.
- 3. The process of claim 1 wherein the acylating comprises heating in pyridine and benzoyl chloride at about 50°C to about 60°C for about 20 hours to about 30 hours.
- 4. The process of claim 1 wherein the alcoholyzing comprises heating in the presence of an aluminum alkoxide and an anhydrous alcohol.

- 5. (ONCE AMENDED) The process of claim 4 wherein the aluminum alkoxide is aluminum isopropoxide.
- 6. (ONCE AMENDED) The process of claim 4 wherein the alcohol is isopropanol.
- 7. (ONCE AMENDED) The process of claim 1 wherein the acylating is carried out employing an acid anhydride, a carboxylic acid, or an acid chloride.
- 8. (ONCE AMENDED) The process of claim 1 wherein the acylating is carried out employing acetic anhydride, benzoyl anhydride, maleic anhydride, phtalic anhydride, succinic anhydride, acetic acid, benzoic acid, acetyl chloride, pentanoyl chloride, or benzoyl chloride.
- 9. The process of claim 1 further comprising oxidizing the compound of formula III to provide a compound of formula VI

$$R_1$$
 O VI

10. The process of claim 9 further comprising oxidizing the compound of formula VI to provide a compound of formula IV

11. The process of claim 10 further comprising deprotecting the compound of formula IV to provide a compound of formula V

12. (ONCE AMENDED) A process for preparing the compound of formula V

comprising:

(1) acylating a compound of formula I

to provide a corresponding compound of formula II

$$R_1$$
 O R_2 O R_2 O O

wherein R_1 and R_2 are each independently (C_1-C_{10}) alkyl, (C_2-C_{10}) alkenyl, (C_2-C_{10}) alkynyl, or (C_6-C_{10}) C_{10})aryl, wherein any alkyl, alkenyl, alkynyl, or aryl of R_1 and R_2 can be optionally substituted with one or more halo, nitro, cyano, trifluoromethyl, hydroxy, SR or NRR, wherein each R is independently H or (C_1-C_{10}) alkyl;

(2) alcoholyzing a compound of formula II to provide a corresponding compound of formula III;

(3) oxidizing the compound of formula III to provide a corresponding compound of formula VI;

$$R_1$$
 O VI

(4) oxidizing the compound of formula VI to provide a compound of formula IV;

(5) deprotecting the compound of formula IV to provide the compound of formula

and

- 13. (ONCE AMENDED) The process of claim 12 wherein the alcoholyzing is carried out for about 0.5 hours to about 5 hours.
- 14. The process of claim 12 wherein the alcoholyzing comprises heating the compound of formula II in the presence of an aluminum alkoxide and an anhydrous alcohol.
- 15. The process of claim 14 wherein the aluminum alkoxide is aluminum isopropoxide.
- 16. The process of claim 14 wherein the alcohol is isopropanol.
- 17. The process of claim 12 wherein the acylating comprises heating to reflux in acetic acid and acetic anhydride for about 2 hours to about 5 hours.
- 18. The process of claim 12 wherein the acylating comprises heating in pyridine and benzoyl chloride at about 50°C to about 60°C for about 20 hours to about 30 hours.

- 19. The process of claim 12 wherein the oxidizing of compound III to compound VI comprises palladium acetate, molecular sieves, and oxygen in trifluoromethylbenzene and pyridine at about 80°C to about 85°C for about 0.5 hour to about 4 hours.
- 20. The process of claim 12 wherein the oxidizing of compound VI to compound IV comprises oxygen and Cobalt (III) acetylacetonate in trifluoromethylbenzene at 60-65°C for about 0.5 hour to about 2 hours.
- 21. The process of claim 12 wherein the deprotecting comprises heating to reflux in methanol, water and sodium hydroxide.
- 22. (ONCE AMENDED) A process for preparing a compound of formula III

comprising: alcoholyzing a corresponding compound of formula II

$$R_1$$
 R_2 R_2

wherein R_1 and R_2 are each independently (C_1-C_{10}) alkyl, (C_2-C_{10}) alkenyl, (C_2-C_{10}) alkynyl, or (C_6-C_{10}) aryl, wherein any alkyl, alkenyl, alkynyl, or aryl of R_1 and R_2 can be optionally substituted with one or more halo, nitro, cyano, trifluoromethyl, hydroxy, SR or NRR, wherein each R is independently H or (C_1-C_{10}) alkyl; to provide the compound of formula III.